



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

C60-HC

Job Sheet 174357



Part No: C60-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 6,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  |            | 4/2/18   | 0.00      | 0.00    | Start Up Small Fab-1  |           | AP          |
| 100   | Small Fab          | 1 pcs |            | 4/3/18   | 0.00      | 0.50    | Small Fab-9           |           | DAS 38      |
| 120   | QC                 | 1 pcs |            | 4/3/18   | 0.00      | 0.00    | QC5                   |           | DAS 38      |
| 130   | DC                 | 1 pcs |            | 4/3/18   | 0.00      | 0.00    | DC                    |           | DAS 58      |
| 140   | Packaging          | 1 pcs |            | 4/3/18   | 0.00      | 0.00    | Packaging3-1          |           | 9-89        |
| 160   | QC21-SA            | 1 Ea  |            | 4/3/18   | 0.00      | 0.00    | QC21                  |           | APR 17 2018 |

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C60-C drawing and torque fasteners to 290-Descriptions: 410 in. lbs.

130 - Photocopy blue file and create labels as per O&OPM-C60

DAS 21 9-89  
GA  
APR 18 2018

### Job BOM

| Part / Item | Component Name                               | Quantity    | Operation             | Container |
|-------------|----------------------------------------------|-------------|-----------------------|-----------|
| C60         | C-Series Remote Hook 6,000 lbs Lift Capacity | 1 Ea (1 ea) | 90-Start up Operation | 5059825   |
| C60-C       | Bumper Bracket                               | 1 Ea (1 ea) | 90-Start up Operation | 5061827   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | C60            | 1        | 0         | 0         |
|                       | C60-C          | 1        | 0         | 0         |

### Part Specifications

Specifications could not be found.

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <b>DISPOSITION</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Rework <input type="checkbox"/><br/>             Scrap <input type="checkbox"/><br/>             Use-as-is <input type="checkbox"/><br/>             Suspected Unapproved <input type="checkbox"/> </div> <div>             Skid-tube <input type="checkbox"/><br/>             Machining <input type="checkbox"/><br/>             Thermoforming <input type="checkbox"/><br/>             Large Fab <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                          | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Tube <input type="checkbox"/><br/>             Prod. Eng. Coord. <input type="checkbox"/> </div> <div>             Water Jet <input type="checkbox"/><br/>             Engineering <input type="checkbox"/><br/>             Quality <input type="checkbox"/><br/>             Other <input type="checkbox"/> </div> </div> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                         |
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| <div style="border: 1px solid black; padding: 5px;"> <b>Description Work Order Deviation</b> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    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| <div style="border: 1px solid black; padding: 5px;"> <b>Root Cause</b> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%; vertical-align: top;"> <div style="display: flex;"> <div style="flex: 1;"> Environment <input type="checkbox"/><br/>Design <input type="checkbox"/><br/>Doc/Data <input type="checkbox"/><br/>Equip/Tooling <input type="checkbox"/><br/>Handling/Pre <input type="checkbox"/><br/>Material <input type="checkbox"/><br/>Internal Transport <input type="checkbox"/><br/>Tribal Knowledge <input type="checkbox"/><br/>LOA <input type="checkbox"/><br/>Substation <input type="checkbox"/><br/>Past Expiry Date <input type="checkbox"/><br/>Misidentified <input type="checkbox"/> </div> <div style="flex: 1;"> No Re-verification <input type="checkbox"/><br/>Operator <input type="checkbox"/><br/>Offset/Setup <input type="checkbox"/><br/>Supplier <input type="checkbox"/><br/>Training <input type="checkbox"/><br/>Use for Testing <input type="checkbox"/><br/>Poor Information <input type="checkbox"/><br/>Rushing <input type="checkbox"/><br/>Product Improvement <input type="checkbox"/><br/>Process Improvement <input type="checkbox"/><br/>Manufacturing Process <input type="checkbox"/><br/>Past Due <input type="checkbox"/> </div> </div> </td> <td style="width: 33%; 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**Container No: S061925**

**Part: C60-HC**

**Job No: 174357**

**Serial No/Batch: S061925**

Revision: \_\_\_\_\_

Inspector: \_\_\_\_\_

**Dart Aerospace Ltd.**  
 1270 Aberdeen Street  
 Hawkesbury, ON K64 1K7  
 CANADA  
 TEL: 1 813 832-5200  
 Email: sales@dartaero.com  
 www.dartaerospace.com

Date: 04/17/18